

PRODUCT CHANGE NOTIFICATION

Reference: **EP_1491657**

Issue: **0**

Date of Publication: **5th of November 2025**

AFFECTED PRODUCT

LIE Part Number: **T400, T402, T411, T412, T441, T531.**

LIE Designation: **Time delay relay.**

DESCRIPTION OF THE EVOLUTION

Implementation of a new Timer (T102 new generation see PCN ref. EP_1480197 for the detail of the timer evolution) in the T4XX and T531 time delay series.

This modification has no impact on the performance and the interchangeability of the product.

EVOLUTION TYPE

☐ Secondary

☒ Minor

☐ Major

IMPACT ON / IDENTIFICATION OF THE EVOLUTION

Part number <input type="checkbox"/>	Amdt <input type="checkbox"/>	Serial number <input type="checkbox"/>	Date code <input checked="" type="checkbox"/>	Other <input type="checkbox"/>
Before:	Before:	From S/N:	From DC: 25/49s	
After:	After:			

RATIONAL

Due to the obsolescence of the hybrid technology of the timer T102, implementation of an electronic solution.

The T102 new generation is fully compliant with the legacy (Fit, Form and Function).

JUSTIFICATION

Qualification tests and verification tests are performed at the T102 timer level to demonstrate the performance and the non-regression of the component.

All evidence will be consultable on LEACH site in the qualification report RQ_1454366 and the verification test report RV_1482265.

We remain committed to provide on time quality products and confident this action will better serve you.

For any question relating to this PCN, please contact you vendor or ask your question though LEACH website.